



## Catalytic Oxidation

## Alkali-Metal-Promoted Pt/TiO<sub>2</sub> Opens a More Efficient Pathway to Formaldehyde Oxidation at Ambient Temperatures\*\*

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Formaldehyde is emitted from building and furnishing materials and consumer products,[1] and is known to cause irritation of eyes and respiratory tract, headache, pneumonia, and even cancer. [2,3] It is a dominant indoor air pollutant, especially in developing countries, and significant efforts have gone into indoor HCHO purification to meet environmental regulations and human health needs.

Removal of HCHO by adsorbents has been investigated extensively using potassium permanganate, activated carbon, aluminum oxide, and some ceramic materials. [4-6] Sorbent effectiveness is typically limited by low adsorption capacities. Catalytic oxidation is the most effective technology for volatile organic compound (VOC) abatement because VOCs can be oxidized to CO2 over certain catalysts at much lower temperatures than in thermal oxidation. [7-9] Supported noble metal catalysts (Pt, Pd, Rh, Au, Ag) or metal oxide catalysts (Ni, Cu, Cr, Mn) have been used for the catalytic oxidation of VOCs.[8-22] Complete oxidation of HCHO over catalysts occurs above 150°C on clean and oxidized films of Ni, Pd, and Al<sup>[15]</sup> and over silver-cerium composite oxide, [16] above 100°C over Ag/MnOx-CeO<sub>2</sub><sup>[18]</sup> and Au/CeO<sub>2</sub>, <sup>[19]</sup> and above 85°C over Pd-Mn/Al<sub>2</sub>O<sub>3</sub><sup>[17]</sup> and Au/FeOx.<sup>[20]</sup>

As catalytic oxidation at even lower temperatures is desirable for indoor air purification, the development of a catalyst for total HCHO oxidation at room temperature is of great interest. In our recent study, [21,22] 1% Pt/TiO<sub>2</sub> catalyst

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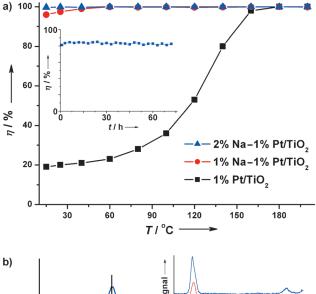
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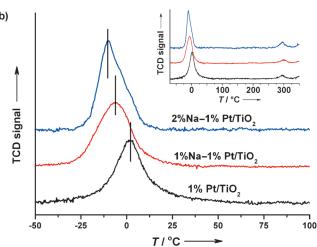
was shown to be effective for HCHO oxidation at room temperature, achieving 100% conversion of  $\delta = 100 \text{ ppm}$ HCHO to CO<sub>2</sub> and H<sub>2</sub>O at a gas hourly space velocity (GHSV) of 50000 h<sup>-1</sup>. However, we also observed that this type catalyst is not as active as needed for practical applications, and deactivates with time-on-stream.

Herein, we report a novel alkali-metal-promoted Pt/TiO<sub>2</sub> catalyst for the ambient destruction of HCHO. We show that the addition of alkali-metal ions (such as Li<sup>+</sup>, Na<sup>+</sup>, and K<sup>+</sup>) to Pt/TiO<sub>2</sub> catalyst stabilized an atomically dispersed Pt-O(OH)x-alkali-metal species on the catalyst surface and also opened a new low-temperature reaction pathway, significantly promoting the activity for the HCHO oxidation by activating H<sub>2</sub>O and catalyzing the facile reaction between surface OH and formate species to total oxidation products.

Figure 1a shows the HCHO conversion to CO<sub>2</sub> as a function of temperature over the x % Na-1 % Pt/TiO<sub>2</sub> (x =0, 1, and 2) samples at a GHSV of 120 000 h<sup>-1</sup> and HCHO inlet of  $\delta = 600$  ppm. All gas streams were humidified to a RH of around 50%. Before each activity test, the samples were reduced in H<sub>2</sub> at 300 °C for 30 min. The sodium-free catalyst had low activity for the HCHO oxidation reaction, with HCHO conversion being only about 19% at 15°C. With 1% Na addition, the HCHO conversion reached 96 % at 15 °C and 100% at 40°C. With 2% Na addition, 100% HCHO conversion to CO<sub>2</sub> and H<sub>2</sub>O was measured at 15°C. The effect of Na addition on the surface reducibility was examined by H<sub>2</sub> temperature-programmed reduction (TPR; Figure 1b). The amounts of H<sub>2</sub> consumption were about the same over all the samples, but the addition of Na shifted the reduction peak to lower temperatures, that is, from 2°C for 1% Pt/TiO2 to -6 °C for 1 % Na-1 % Pt/TiO<sub>2</sub> and -11 °C for 2 % Na-1 % Pt/ TiO<sub>2</sub>. Thus, the sample reducibility correlates with the sample activity. The most active 2% Na-promoted sample had excellent stability as checked by long isothermal tests. For example, at a GHSV of 300000 h<sup>-1</sup> and with the same other reaction conditions, approximately 80% HCHO conversion was maintained over a 72 h-long test (Figure 1 a, inset). Li and K were equally effective promoters to Na and imparted the same high activity and stability to the Pt species (Supporting Information, Figure S1). Water vapor and oxygen effects on the activity of Na-Pt/TiO2 are important (Supporting Information, Figures S2, S3).

Deionized-water washing of the samples was performed to check the alkali-metal and Pt interaction. While most of the Na was removed from the Na- containing catalysts, a residual amount remained (Supporting Information, Table S1). Activity test results (Supporting Information, Figure S1) showed that the washed catalyst had identical activity for HCHO





**Figure 1.** a) HCHO conversion  $\eta$  over x wt% Na-1 wt% Pt/TiO<sub>2</sub> (x=0, 1, and 2) catalysts as a function of temperature T. Reaction conditions: HCHO  $\delta$  = 600 ppm, O<sub>2</sub> 20 vol%, relative humidity: about 50%, He balance, total flow rate of 50 cm³ min<sup>-1</sup>, and GHSV 120 000 h<sup>-1</sup> (inset: stability test of 2% Na-1% Pt/TiO<sub>2</sub> at 25 °C, GHSV 300 000 h<sup>-1</sup> with same other reaction conditions). b) H<sub>2</sub> TPR profiles of x wt% Na-1% Pt/TiO<sub>2</sub> (x=0, 1, and 2).

oxidation to the unwashed sample. Thus, only a small amount of Na is needed to promote the Pt on the surface (9.6 at. % Na for 1.2 at. % Pt; Supporting Information, Table S1). In turn, the Pt binds the residual Na and stabilizes it. Indeed, it is the Pt, not the TiO<sub>2</sub> surface, that binds the Na, because in the absence of Pt all Na is removed by washing (see the Supporting Information for the washing procedure). The residual amount of Na on the sample surface, measured by XPS (Supporting Information, Table S1), was significantly higher for the most active catalyst sample corresponding to a Na/Pt atomic surface ratio of 8:1. These findings are similar to what has been reported for Pt/SiO2, when promoted by alkali-metal oxides.[23] In that work it was shown that the Na-O-Pt interaction is present only for the sub-nm size Pt species. Pt-O(OH)<sub>x</sub>-Na clusters were proposed as the active sites for the water-gas shift reaction. [23] The promoted catalyst differs from the unpromoted catalyst in that it has alkali-metalstabilized hydroxyl species in close proximity to the Pt site. [23,24]

Huang et al. [25,26] also studied the catalytic oxidation of HCHO over Pt/TiO<sub>2</sub> and Pd/TiO<sub>2</sub> catalysts at ambient temperatures. They observed that the NaBH<sub>4</sub>-reduced Pd/TiO<sub>2</sub> samples showed higher catalytic activity than H<sub>2</sub>-reduced ones; but did not discuss the activity enhancement as an alkali-metal promotion. It would be worth exploring whether a sodium promotion effect as the one described here for Pt is also manifested for Pd catalysts.

Detailed catalyst sample characterization was conducted and is shown in the Supporting Information, Figure S5-S14. XAFS measurements were conducted to study the structure of samples before/after Na addition and before/after H<sub>2</sub> reduction under atmospheric pressure. The XANES and EXAFS of Ti-K and Pt-LIII edges were recorded in transmission mode at room temperature. Both XANES and EXAFS results of the Ti-K edge in x % Na-Pt/TiO<sub>2</sub> catalysts (Supporting Information, Figure S7-S9) showed no change before and after Na addition or H<sub>2</sub> reduction. In contrast, clear distinctions were observed for the  $Pt-L_{III}$  edge with and without Na addition. From the Pt-LIII XANES spectra and their first-order derivatives (Supporting Information, Figure S10-S12), we can see that before H<sub>2</sub> reduction, the Pt species in all samples were in oxidized state by comparing the white line intensity with those of Pt foil and PtO<sub>2</sub>. The Pt species were reduced to metallic state after in situ reduction. With further exposure to ambient air, the Pt species became partially oxidized. In particular, the Pt species in the Nadoped samples were more oxidized than those in Pt/TiO<sub>2</sub>, which is probably due to the formation of Pt-(ONa)<sub>x</sub> species with strong association. [23,24]

The curve fitted  $k^3$ -weighted EXAFS oscillations of the Pt L<sub>III</sub> edges along with the corresponding transformations into R space and as measured  $k^3$ -weighted EXAFS oscillations are presented in the Supporting Information, Figures S13 and S14, and the fitting parameters are given in Table 1. Prior to H<sub>2</sub> reduction, all of the Pt was coordinated with O or Cl, and the Pt-Pt coordination was zero on all catalysts. After in situ H<sub>2</sub> reduction at 300 °C, all of the Pt species were reduced to the metallic phase, yet the Pt-Pt coordination number was monotonically lowered with an increase in the amount of Na. The relationship between Pt particle size and Pt-Pt coordination number determined by EXAFS is well-established, [27] whereby the metal-metal coordination number is a function of the total number of metal atoms in one particle and a smaller coordination number corresponds to a smaller particle size. [28] Thus, the EXAFS findings show that Na addition effectively reduces the particle size of Pt from 10 Å (Na-free), to 6.8 Å (1% Na), to 4.8 Å nm (2% Na). With higher (2%) amount of Na as in the most active catalyst sample, the decrease of Pt cluster size was also confirmed by the STEM images and corresponding particle size distributions (Supporting Information, Figure S6). Single Pt atoms or ions are also stabilized on these surfaces. Once the prereduced catalysts were exposed to air, as in realistic operation for HCHO oxidation, surface structures were changed owing to oxygen adsorption<sup>[29]</sup> and the structural differences were substantial among three samples. The Na-free Pt/TiO<sub>2</sub> sample



**Table 1:** Fitting parameters of the curve fitted  $k^3$ -weighted EXAFS analysis of x% Na-1 % Pt/TiO<sub>2</sub> (x=0, 1, 2).<sup>[a]</sup>

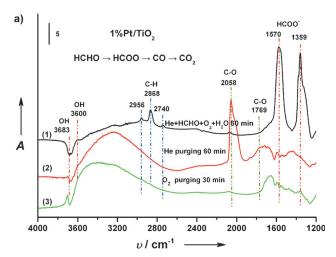
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Samples	Shell	CN	<i>R</i> [Å] (±0.01)	DW [Å]	R factor
Pt-foil	Pt-Pt	$12.0 \pm 2.3$	2.77	$0.077 \pm 0.010$	0.8
PtO <sub>2</sub>	Pt-O	$6.0\pm1.2$	2.02	$\textbf{0.061} \pm \textbf{0.020}$	3.0
	Pt-O-Pt	$4.0\pm1.0$	3.14	$\textbf{0.061} \pm \textbf{0.012}$	
$1 Pt/TiO_2^{[b]}$	Pt-O	$3.7\pm1.2$	2.02	$\textbf{0.061} \pm \textbf{0.020}$	0.6
	Pt-Cl	$2.3\pm1.0$	2.30	$\boldsymbol{0.051 \pm 0.057}$	
1Na-1Pt <sup>[b]</sup>	Pt-O	$6.0\pm1.3$	2.02	$\textbf{0.061} \pm \textbf{0.020}$	4.1
2Na-1Pt <sup>[b]</sup>	Pt-O	$\textbf{5.4} \pm \textbf{1.2}$	2.02	$\textbf{0.061} \pm \textbf{0.020}$	8.7
$1Pt/TiO_2^{[c]}$	Pt-Pt	$5.6\pm1.2$	2.77	$0.097 \pm 0.010$	1.3
1Na-1Pt <sup>[c]</sup>	Pt-Pt	$3.8{\pm}0.8$	2.77	$0.097 \pm 0.010$	2.3
2Na-1Pt <sup>[c]</sup>	Pt-Pt	$2.4\pm0.5$	2.77	$0.097 \pm 0.010$	7.2
1Pt/TiO <sub>2</sub> <sup>[d]</sup>	Pt-Pt	$4.7\pm1.0$	2.77	$0.097 \pm 0.010$	0.4
	Pt-Cl	$0.6\pm0.2$	2.30	$\textbf{0.051} \pm \textbf{0.057}$	
1Na-1Pt <sup>[d]</sup>	Pt-Pt	$2.7\pm0.6$	2.77	$0.097 \pm 0.010$	11.6
	Pt-O	$1.3\pm0.3$	2.02	$\textbf{0.061} \pm \textbf{0.020}$	
2Na-1Pt <sup>[d]</sup>	Pt-O	$2.8 \pm 0.6$	2.02	$0.092 \pm 0.010$	9.8

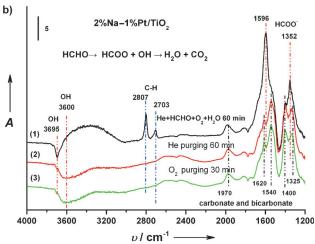
[a] CN = coordination number, R = bond length, DW = Debye–Waller factor, Pt-Pt is the coordination shell in Pt metal, Pt-O is the first coordination shell in PtO<sub>2</sub>, Pt-O-Pt is the second coordination shell in PtO<sub>2</sub>. [b] Samples calcined in static air, 400°C, 2 h. [c] Samples after in situ H<sub>2</sub> reduction in 10% H<sub>2</sub>/Ar at 300°C for 30 min. [d] Samples exposed to ambient air after H<sub>2</sub> reduction.

showed a Pt-Pt coordination shell in Pt metal and a small residual Pt-Cl coordination shell (the absence of residual Cl effect on the activity of Na-Pt/TiO2 is shown and discussed in the Supporting Information, Table S3, Figure S4). Addition of Na into the catalyst clearly decreased the Pt-Pt and eliminated the Pt-Cl shell fraction, while it increased the Pt-O shell fraction. With 2% Na added, only a Pt-O shell was detected, hence 2% Na addition can completely suppress the formation of Pt-Pt bonds in the presence of O<sub>2</sub> and stabilizes atomically dispersed Pt-O species on the TiO2 surface. Furthermore, the Pt-O coordination number in this sample was only about 3; that is, much lower than the normal coordination number in PtO<sub>2</sub>. A Bader charge closer to PtO was calculated by DFT<sup>[23]</sup> for the single Pt cation-centered K<sub>6</sub>PtO<sub>4</sub>(OH)<sub>2</sub> cluster that was proposed as the active site for the low-temperature watergas shift reaction. A similar structure may be responsible for the ambient HCHO oxidation reaction.

Qiao et al. recently reported a novel catalyst that consisted of atomically dispersed Pt atoms on FeO<sub>x</sub> support for CO oxidation. As the catalyst was prepared with a coprecipitation method using sodium carbonate as precipitant and H<sub>2</sub>PtCl<sub>6</sub>·6 H<sub>2</sub>O as Pt precursor, the presence of Na species possibly also played an important role in the fabrication of this single-atom Pt catalyst.

The reaction mechanism of HCHO oxidation on Na-free Pt/TiO<sub>2</sub> catalysts has been investigated at room temperature. As shown in Figure 2a, formate species (1570, 1359 cm<sup>-1</sup> for  $v(\text{COO}^-)$  and 2956, 2868, 2740 cm<sup>-1</sup> for  $v(\text{CH})^{[22,31]}$  were formed and were dominant on Pt/TiO<sub>2</sub> after the catalyst was exposed to a flow of O<sub>2</sub>+HCHO+He+H<sub>2</sub>O for 60 min. With helium purging for 60 min, the formate species completely decomposed into CO species (2058, 1769 cm<sup>-1</sup>). Upon catalyst exposure to O<sub>2</sub>, the CO species were converted into CO<sub>2</sub> and desorbed from the





**Figure 2.** In situ DRIFTS over a) 1% Pt/TiO<sub>2</sub> and b) 2% Na-1% Pt/TiO<sub>2</sub> after 1) a flow of He+HCHO+O<sub>2</sub>+H<sub>2</sub>O for 60 min followed by 2) He purging for 60 min, and finally 3) O<sub>2</sub> purging for 30 min at room temperature. For the dynamic time sequence of the DRIFTS spectra, see the Supporting Information, Figure S15. Reaction conditions: HCHO  $\delta$ =600 ppm, O<sub>2</sub> 20 vol %, about 50% relative humidity, He balance, total flow rate of 50 cm<sup>3</sup> min<sup>-1</sup>.

surface. Therefore, it was concluded that the HCHO oxidation reaction on sodium-free samples follows the formate (HCOO $^-$ ) decomposition route (HCHO $\to$ HCOO $^-\to$ CO $\to$ CO $_2$ ), with formate decomposing into CO being the rate-determining step. [22] Kim et al. also reported a similar reaction mechanism of HCHO oxidation over Pt/TiO $_2$  catalyst at room temperature. [32]

Here, the reaction mechanism of HCHO oxidation over Na-promoted  $Pt/TiO_2$  catalysts was studied using in situ DRIFTS (Figure 2b; Supporting Information, Figure S15). After the samples were exposed to a flow of  $O_2+HCHO+He+H_2O$  for 60 min, surface formate (1596, 1352 cm<sup>-1</sup> for  $v(COO^-)$  and 2807, 2703 cm<sup>-1</sup> for v(CH), were dominant at steady-state. Two kinds of surface hydroxyl (OH) groups at ca. 3695 and 3600 cm<sup>-1</sup> were observed on the catalyst surface. The negative peak of OH species at 3695 cm<sup>-1</sup> suggests that the formation of surface HCOO<sup>-</sup> consumed some OH species (Supporting Information, Figure S15 A). With He purging (Supporting Information, Figure S15 B), the intensities of the

HCOO<sup>-</sup> and OH peaks at 3600 cm<sup>-1</sup> dropped simultaneously. After 60 min, the HCOO- species completely disappeared from the surface and the OH peak at 3600 cm<sup>-1</sup> became negative (Figure 2b), indicating the complete reaction between formate and active OH groups. In contrast, surface carbonate and bicarbonate species (1970, 1620, 1540, 1400, and 1325 cm<sup>-1</sup>)[34] remained unchanged and gradually increased with formate consumption (Figure 2b). A further O<sub>2</sub> purge did not alter the spectra, showing that no further reaction occurred. Based on these results, we conclude that HCHO oxidation over the promoted 2% Na-1% Pt/TiO<sub>2</sub> catalyst follows a new pathway, that is, the direct formate oxidation (HCHO $\rightarrow$ HCOO+OH $\rightarrow$ H<sub>2</sub>O+CO<sub>2</sub>), and the reaction between surface hydroxyls and formate is preferred over the decomposition of formate to CO followed by CO oxidation.

To further check for the new HCHO oxidation pathway, we carried out kinetics tests with both the sodium-free and sodium-promoted Pt/TiO $_2$  catalysts. Figure 3 shows Arrhenius-type plots for the rates of HCHO oxidation over the  $1\,\%$  Pt/TiO $_2$  and  $2\,\%$  Na- $1\,\%$  Pt/TiO $_2$  (unwashed and washed) samples. The apparent activation energy of the reaction on the sodium-free sample is  $(30\pm4)~kJ~mol^{-1}$ ; however, over the Na-Pt/TiO $_2$  catalyst, in both the unwashed and washed state, the reaction was easier to activate, with apparent activation energy of about  $(13\pm4)~kJ~mol^{-1}$ , thus providing further evidence that the reaction pathway was changed on the sodium-promoted samples.

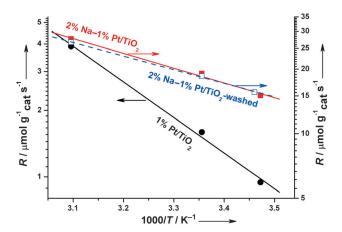
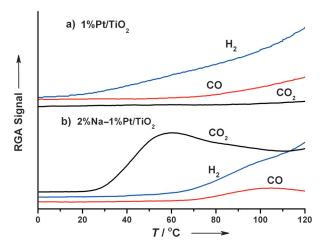


Figure 3. HCHO oxidation rate R over 1% Pt/TiO $_2$ , 2% Na-1% Pt/TiO $_2$  and 2% Na-1% Pt/TiO $_2$ -washed catalysts.

HCHO temperature-programmed desorption (HCHO-TPD) tests were conducted to further probe how the mechanism of HCHO oxidation is altered by Na addition onto Pt/TiO<sub>2</sub>. Figure 4 presents the HCHO-TPD profiles collected from the 1% Pt/TiO<sub>2</sub> and 2% Na-1% Pt/TiO<sub>2</sub> samples as a function of temperature (0–120°C). Over the sodium-free sample (Figure 4a), CO was the only carbon-containing product and no  $CO_2$  was detected, showing that over the sodium-free sample the HCHO dehydrogenation route (HCHO $\rightarrow$ H<sub>2</sub>+CO) is followed. By contrast, CO<sub>2</sub> is the major product over the sodium-modified sample even at



**Figure 4.** Profiles of species detected by temperature-programmed desorption of HCHO from a) 1% Pt/TiO<sub>2</sub> and b) 2% Na-1% Pt/TiO<sub>2</sub> samples as a function of temperature (0–120 °C). For detailed experimental information, see the Supporting Information.

room temperature (Figure 4b), indicating that Na addition changes the reaction pathway. Additionally, we observed that a small amount of CO and  $H_2$  was produced at higher temperatures (>70°C) over the sodium-doped catalyst. This can be explained by the dehydrogenation pathway becoming more dominant (easier) at high temperatures. Thus, we again conclude that the preferred ambient temperature pathway for HCHO oxidation is through formate oxidation by the abundant associated hydroxyl groups on the Pt-O(OH) $_x$ Natype clusters.

Cyclic CO-TPR was performed to check whether on the sodium-promoted Pt/TiO2 catalyst the activation of the surface OH species is enhanced (Supporting Information, Figure S16). Only a small amount of active OH groups existed on the 1% Pt/TiO<sub>2</sub> surface to react with CO to produce CO<sub>2</sub> and  $H_2$  (2CO+2OH $\rightarrow$ 2CO<sub>2</sub>+ $H_2$ ) at about 150°C. By contrast, a considerable number of active OH groups were present on the sodium-promoted sample, which could react with CO at about 100°C, indicating that Na addition increased the concentration of surface OH groups. With intermittent rehydration at ambient conditions, the second CO-TPR cycle was identical to the first. Thus, the OH groups were fully regenerated on the catalyst surface. These findings are the same as what has been reported for sodium-promoted Pt/SiO<sub>2</sub> for the low-temperature water-gas shift reaction.<sup>[23]</sup> The promotion is structural in the WGS reaction; that is, the CO + OH reaction is similarly activated on all Pt catalysts and is independent of the type of support. A similar apparent activation for promoted and unpromoted Pt catalysts was reported.<sup>[23]</sup> However, the case of HCHO oxidation on the same type catalyst is distinct in that the addition of alkali metal alters the pathway from the HCHO decomposition followed by CO oxidation to that of direct formate oxidation. When a catalyst lacks OH groups, the formate species tend to decompose into surface CO (HCOO-M→CO-M+OH-M).[22] However, when a large amount of nearby OH groups is present, the formate decomposition is inhibited and the direct formate oxidation (HCOO-M+OH-M→H<sub>2</sub>O+



 ${\rm CO_2 + 2\,M})$  is facilitated. We found that the OH groups are regenerated by the  ${\rm H_2O}$  vapor on stream. Therefore, we conclude that the regenerable OH provided by Na addition on the Na-Pt/TiO<sub>2</sub> sample, are responsible for altering the HCHO oxidation reaction pathway.

On the basis of the above results, we propose that the key steps for HCHO oxidation over the alkali-metal-promoted  $Pt/TiO_2$  catalyst (including  $O_2$ , HCHO, and  $H_2O$  activation) take place on the atomically dispersed  $Pt-O(OH)_x$  alkali-metal species, which alters the ambient-temperature HCHO oxidation pathway by promoting the reaction between surface OH and formate species at room temperature, and thus greatly enhancing the HCHO oxidation activity. Such OH activation by alkali-metal ion addition may apply to other volatile organic compound oxidation reactions and to other metals.

## **Experimental Section**

The x wt% Na-1 wt% Pt/TiO<sub>2</sub> (x = 0, 1, and 2) catalysts were prepared at room temperature by excess solution impregnation of an anatase TiO<sub>2</sub> powder (Millennium Inorganic Chemicals, BET surface area of 69 m<sup>2</sup>g<sup>-1</sup>), using an aqueous solution of PtCl<sub>4</sub> (Sigma–Aldrich) and Na/K carbonate or LiNO<sub>3</sub> solution (Sigma–Aldrich). After impregnation, excess water was removed in a rotary evaporator at 30–60 °C under vacuum until dryness. Samples were dried at 110 °C for 12 h and calcined at 400 °C in static air for 2 h (5 °C min<sup>-1</sup>). After calcination, the samples were subjected to 10 % H<sub>2</sub>/Ar (50 mL min<sup>-1</sup>) reduction at 300 °C for 30 min before testing.

The activity tests and kinetics measurements for the catalytic oxidation of HCHO over the catalysts were performed in a fixed-bed quartz flow reactor. The feed gas composition for the activity tests was HCHO/O<sub>2</sub>/He = 600 ppm/20 vol %/balance and 50 % relative humidity (total flow 50 mLmin<sup>-1</sup>) at a gas hourly space velocity of  $120\,000/300\,000\,h^{-1}$  ( $W/F = 0.018/0.0072\,g\,s\,cm^{-3}$ ). For kinetics measurement, the feed gas composition was HCHO/O<sub>2</sub>/He = 700 ppm/20 vol %/balance and 50 % relative humidity (total flow 175 mLmin<sup>-1</sup>) for the reactor operated in a differential mode, keeping the HCHO conversion below 15 %. The inlet and outlet gases were monitored by FTIR (Nicolet 380) equipped with IR-cells with 2 m of light pass.

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